

Food Safety Conversation No15: Vac Packing

FS.SC.015.04

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Key Learning	What You Need To Know	
Vac Packing machines are a complex piece of equipment and must be kept clean and clearly labelled as either for "raw" or "ready to eat" foods	Separate vacuum packing machines MUST be used and clearly labelled for "raw" or "ready-to-eat" foods only	
	Vacuum packing bags used for raw or ready-to eat foods must be stored separately and ideally within reach of the designated vacuum packer and be clearly labelled.	
	Only those listed on the Authorised User List (after completing training) are permitted to use and clean the vacuum packing machines.	
	Close attention should be paid to the hidden areas and removable plates, and the minimum contact time on the sanitiser observed.	
	Good personal hygiene is important at all times, and food handlers MUST wash their hands thoroughly before and after using the vacuum packing machines.	
	Where possible, direct handling of the food should be kept to a minimum.	
	Ensure every packet is suitably and sufficiently sealed with a tight fit round the food and the seal intact. Check packets for excess air and/or leaks to minimise the risk of contamination and subsequent growth of bacteria.	
	□ Vacuum packed ready-to-eat high-risk food must be stored at a maximum of +5°C or below.	
	Date labelling (shelf-life) should not exceed 7 days from date and time of preparation for vacuum packed foods stored between +1°C - +5°C, and 6 month for foods stored at -18°C. Ireland Only – 3 days for chilled and 3 months for frozen.	
	Clear 'production' and 'use-by' dates should be put on all packets using the Compass date labels.	
	Any out of date chilled and frozen vacuum-packed products must be discarded, even if the food appears acceptable to the senses.	
	Vacuum packers must be serviced annually by a competent engineer, and records retained on file.	
HACCP Stages	Colleague Validation	More Information
All Stages	 Why is there a need to have separate raw and ready-to-eat vacuum packers? Should raw and ready-to-eat vacuum packers and packaging materials be clearly labelled? All food handlers who may use the vacuum packers appropriately trained, and understand the cross- contamination risks and hazards associated with vacuum packers? Are the vacuum packers being adequately cleaned before and after use? 	More information can be found within the Good Hygiene Practice Guide No: 15 Vac Packing and the HSE website